

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7 : H01J 37/317, 37/304		A1	(11) International Publication Number: WO 00/05744 (43) International Publication Date: 3 February 2000 (03.02.00)		
(21) International Application Number: PCT/GB99/02228		(81) Designated States: JP, KR, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).			
(22) International Filing Date: 12 July 1999 (12.07.99)		Published <i>With international search report.</i>			
(30) Priority Data: 9815921.3 21 July 1998 (21.07.98) GB					
(71) Applicant (for all designated States except US): APPLIED MATERIALS, INC. [US/US]; 3050 Bowers Avenue, Santa Clara, CA 95054-3299 (US)					
(72) Inventors; and					
(73) Inventors/Applicants (for US only): MITCHELL, Robert, John [GB/GB]; Southwood, West Chiltington Road, Pulborough RH20 2EE (GB). POVALL, Simon, Herbert [GB/GB]; 1 The White House, Rectory Lane, Ashington, West Sussex RH20 3AS (GB). LANE, Leslie [GB/GB]; 8 Longfellow Close, Horsham, West Sussex RH12 5PT (GB). AL-BAYATI, Amir, Hamed [IQ/US]; 2216 London Lane, Cedar Park, TX 78613 (US).					
(74) Agent: BOULT WADE TENNANT; 27 Furnival Street, London EC4A 1PQ (GB).					
(54) Title: ION IMPLANTATION BEAM MONITOR					
(57) Abstract					
<p>As a rotating spoked substrate wheel passes across a beam stop during a scan cycle, a series of pulses are generated by the beam stop. These pulses are analysed to determine characteristics about the ion beam in an implanter. A digital signal processor (DSP) samples the beam stop current at regular intervals. By comparing the magnitude of successive samples, a dose uniformity map may be generated, so that identification of particular substrates on the wheel which have been dosed incorrectly is possible. The time taken for the beam to move between two points during the scan can also be measured from the sampled beam stop current. This provides a measurement of ion beam width. Similarly, by measuring, from the sample beam stop current, the time taken for the ion beam to pass between the middle of two adjacent substrates, the beam height may be ascertained.</p>					

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakhstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

ION IMPLANTATION BEAM MONITOR

This invention relates to an ion implantation beam monitor, in particular for monitoring an ion beam in an ion implanter which implants ions into substrates such as semiconductor wafers.

10 Semiconductor devices are typically formed from a semiconductor substrate material into which atoms or molecules of selected dopants have been implanted or diffused. The dopant particles produce regions in the semiconductor substrate having varying conductivity. By selecting appropriate dopant materials, the majority charge carrier may be locally altered within the substrate.

15 One preferred technique for adding dopant materials to semiconductor substrates uses ion implantation. This technique minimises the size of the device features created by the dopants within the substrate, reducing the overall size of the 20 semiconductor device itself and increasing operational speed.

The principles of operation of an ion implantation apparatus will be familiar to those skilled in the art. Briefly, a plasma generates 25 positive ions of the selective dopant material in an ion source. The ion source ejects the required positively charged ions, which are accelerated by application of an acceleration potential through a magnetic field. The magnetic field is generated by a 30 mass selection arrangement which deflects the ejected ions around a curved path. The radius of curvature of the flight path of the ions is dependent upon the mass/charge ratio of the individual ions. The exit of the mass selection arrangement has a slit within it so 35 that only ions having a predetermined mass/charge

ratio can exit the mass selection arrangement.

Those ions exiting the mass selection arrangement impinge upon a semiconductor substrate to be doped. Typically, this substrate will have previously been 5 patterned with photo resist so that only selected regions are doped. Usually, the ions are decelerated after leaving the mass-selection arrangement by a further, adjustable high voltage, to allow the final 10 velocity (and hence, the penetration depth into the wafer) of the ions to be chosen.

Frequently, the cross-sectional area of the ion beam at the substrate is less than that of the substrate. This necessitates scanning of either the 15 substrate relative to a fixed direction ion beam or scanning the ion beam across a fixed substrate. In practice, it is preferable to scan the substrate while maintaining the ion beam in a fixed direction, in a manner described below.

20 Figures 1a and 1b show a typical substrate holder 10 looking along the lines of ions exiting the slit in the mass selection arrangement. The substrate holder 10 comprises a plurality of substrate supports or 15 paddles 20, onto which substrates to be doped may be affixed. The substrates supports 20 are spaced 25 equidistantly from a central hub 22 by a plurality of spokes 24. Located between two of the spokes is a sheet of solid material known as a flag 32. The purpose of the flag is to allow indexing of the 30 substrates, as will be described in more detail below.

The central hub 22 is connected to a drive 26 by 35 a shaft 28. The drive 26, which may for example be an electric motor, drives the shaft 28 such that the hub 22 is caused to move reciprocally in the manner of an inverted pendulum. Referring to Figure 1a, this

motion is indicated by the arrows AA'.

In addition to its reciprocal motion, the hub is also rotated about an axis perpendicular to it, as indicated by the second arrow B in Figure 1a. Thus, 5 the ion beam, which normally follows a fixed, linear trajectory once it exits the mass selection apparatus, is caused to scan across the plurality of substrates held on the substrate supports 20 by the reciprocating and rotating movement of the substrate holder 10. The 10 motion of the substrate holder relative to the ion beam creates a series of curvilinear "stripes" across each substrate.

It will be understood that the reciprocal movement of the substrate holder described herein is 15 but one exemplary method of scanning the ion beam relative to the substrates. For example, the substrate holder may be moved linearly in the vertical plane instead, or in a number of other ways.

In order to ensure that each substrate is doped 20 substantially uniformly across its face, it is useful that the ion beam striking the substrates be monitored. If irregularities or drop-outs in the beam occur (due, for example, to sparking in the high voltage supply that accelerates the ions), then the 25 substrate will be doped non-uniformly. One technique used to carry out such monitoring employs a beam stop, arranged downstream of the ion beam. Such a beam stop is also shown schematically in Figs. 1a and 1b.

The beam stop 30 includes a Faraday type current 30 detector 40 which may, for example, be a Faraday cup or bucket. The principles of such a device are well-known. Briefly, the centre of the ion beam is directed toward the Faraday type current detector 40, which absorbs ions from the ion beam impinging upon 35 it. An ion beam current is measured by ancillary

5 circuitry 50, which calculates the current from the accumulated charge in the Faraday type detector 40. As the reciprocal movement of the shaft 28 supporting the hub 22 causes the substrate holder 10 to pass between the ion beam and the beam stop, the ion beam is absorbed by the substrates rather than the Faraday type detector, and the beam stop current reduces.

10 Monitoring of the ion beam current has, in the past, been carried out simply by observing the beam stop current during those periods when the Faraday type detector 40 is completely uncovered, i.e. when the shaft 28 of the substrate holder 10 has swung away from the beam stop 30, as shown in Fig. 1a. However, in this approach the ion beam drop-outs described 15 above may well be missed, if they occur as the substrate holder moves in front of the Faraday type detector.

20 It is an object of the present invention to provide an improved ion implantation beam monitor that alleviates the problems with the prior art.

25 According to a first aspect of the present invention, there is provided an ion implantation apparatus comprising an ion beam source, a substrate holder downstream of the ion beam source, the substrate holder supporting a plurality of radially spaced substrates, scanning means for scanning the substrates relative to the ion beam, a beam stop, downstream of the substrate holder, for capturing ions in the ion beam not striking the substrate holder, and 30 for generating a beam stop current therefrom, and sampling means, for taking a plurality of samples of the beam stop current which is generated as the ion beam passes between the radially spaced substrates, such that the ion beam current may be monitored over a 35 plurality of discrete time periods.

The gap between substrates is thus used to obtain information about the ion beam continuity. By sampling the beam stop current each time the ion beam passes between two adjacent substrates, for example, 5 information can be obtained on the ion dose received by these two substrates. This in turn can assist in identifying a particular substrate which has not received a correct dose, due to drop-outs in the ion beam, for example.

10 According to a second aspect of the present invention, there is provided an ion implantation apparatus comprising an ion beam source, a substrate holder, downstream of the ion beam source, scanning means for scanning the substrate holder relative to 15 the ion beam at a predetermined scan rate, a beam stop, downstream of the substrate holder, for capturing ions in the ion beam not striking the substrate holder, and for generating a beam stop current therefrom, timing means, for measuring the 20 time difference between a first time, at which the beam stop current first reduces from a maximum value as the substrate holder passes in front of the ion beam, and a second time, at which the beam stop current first reaches a minimum value as the substrate 25 holder passes in front of the ion beam, and output means for outputting the product of the time difference and the predetermined scan rate, the output thereby being representative of the width of the ion beam perpendicular to the direction of travel of said 30 ion beam.

35 The beam stop current rises and falls as a series of pulses, when the substrates periodically cut the ion beam. Each pulse has a maximum as the ion beam passes between adjacent substrates and a minimum as the ion beam is absorbed by the substrates. Measuring

the time between pulses can provide an indication of the ion beam width.

In a third aspect of the present invention, there is provided an ion implantation apparatus comprising an ion beam source, a substrate holder, downstream of the ion beam source, the substrate holder comprising a rotatable wheel including a plurality of substrates supported upon spokes spaced radially around the wheel, a beam stop, downstream of the substrate holder, for capturing ions in the ion beam not striking the substrate holder, and for generating a beam stop current therefrom, scanning means for scanning the substrates relative to the ion beam such that the beam stop current comprises a series of pulses, each pulse defining an upper beam stop current, where the ion beam passes between the substrates or spokes, and a lower beam stop current, where the ion beam passes across the substrates or spokes, timing means for timing the pulse width of a pulse having a minimum upper beam stop current, and output means for outputting the product of the pulse width and the scan velocity, the output being representative of the height of the ion beam perpendicular to the direction of travel of said ion beam.

The width of the pulse produced as the ion beam passes between two adjacent substrates can thus be used to measure the ion beam height.

The invention also extends to a method of monitoring an ion beam in an ion implantation apparatus comprising generating an ion beam, scanning a substrate holder relative to the ion beam, the substrate holder supporting a plurality of radially spaced substrates, capturing, in a beam stop, ions, in the ion beam not striking the substrate holder,

generating a beam stop current from the ions captured in the beam stop, and taking samples of the beam stop current generated as the ion beam passes between the radially spaced substrates, such that the ion beam current may be monitored over a plurality of discrete time periods.

Further details and advantages of the invention are set out in the dependent claims appended hereto.

The invention may be put into practice in a number of ways, one of which will be described by way of example only, and with reference to the accompanying drawings in which:-

Figures 1a and 1b show front views of a substrate holder and beam stop;

Figure 2 shows part of an ion implantation apparatus including a beam stop current monitor having a digital signal processor (DSP);

Figures 3a to 3d show part of a substrate holder as it moves across a beam stop;

Figure 4a and 4b show the beam stop current as a function of time, as the substrate holder moves across the beam stop;

Figure 5 shows a schematic block diagram of one embodiment of the DSP in Figure 2; and

Figure 6 shows one output of the monitor of Figure 2.

Referring first to Figure 2, a part of an ion implantation apparatus is shown. Ions are generated and accelerated, and passed through a magnetic field to select the desired mass-charge ratio of ions to be implanted. The chosen ions exit a mass selection slit. This part of the ion implantation apparatus will be well known to those skilled in the art and does not form a part of the present invention. Accordingly, the apparatus required to accelerate and mass select

the ions is not shown in Figure 2 for the sake of clarity.

5 The mass selected ions are directed towards a Faraday-type detector 40 in a beam stop 30. The ions are trapped by the Faraday-type detector.

In order to accelerate the ions, the body of the ion implantation apparatus (referred to collectively as the "flight tube") is at a negative potential relative to the plasma where the ions are generated.

10 In order to maintain electrical neutrality, therefore, the ions trapped by the beam stop 30 must be returned to the flight tube. Thus, a beam stop current is generated between the beam stop 30 and the flight tube (not shown).

15 Within the current path from the beam stop to the flight tube is situated a current-to-voltage converter 100, which is suitably an active, solid state device. Current-to-voltage converters are in themselves well known, and the manner in which the beam stop current 20 is converted into a voltage does not form a part of the present invention.

25 The voltage generated by the current-to-voltage converter 100 is fed to a digital signal processor (DSP) 110 which contains an analog-to-digital converter for digitizing the voltage signal $V_{BEAMSTOP}$ from the current-to-voltage converter 100.

30 Various calculations are carried out on the signal $V_{BEAMSTOP}$ within the DSP 110, to provide information pertaining to beam uniformity and shape. The calculations carried out by the DSP 110 will be described in more detail below.

The results of the calculations carried out may be displayed upon a screen 130.

35 Referring now to Figures 3a to 3d, the movement of the substrate holder relative to the ion beam and

beam stop is shown in more detail. The beam stop current thus generated is shown in Figures 4a and 4b. In Figure 3a, some of the substrate supports 20 of the sample holder 10 are shown. For clarity, only three 5 substrate supports 20, and a part of the arms connecting the substrate supports to the hub 22, are shown. It will be appreciated, however, that in reality there will be substantially more substrate supports on the substrate holder 10 to each of which 10 is affixed a substrate. For example, the substrate holder may hold 17 substrates, each approximately 200 mm (0.2 m) in diameter.

As seen from Figure 3a, the substrates on the substrate supports 20 are rotating, in this example, 15 in an anti-clockwise direction. In addition, the hub 22 of the substrate holder 10 (Figure 2) is at its furthest point of travel away from the beam stop 30. The ion beam, shown in dotted lines at 50 in Figure 3a, is directed towards the Faraday-type current 20 detector 40 in the beam stop 30. Because of the location of the hub relative to the beam stop, the ion beam enters the Faraday-type detector 40 without being 25 intercepted by the substrates. Thus, the beam stop current $I_{BEAMSTOP}$ is at this point substantially a constant value which defines a maximum beam stop current I_{MAX} . This region is indicated at A in Figure 4a.

Turning next to Figure 3b, a part of the substrate holder 10 of Figure 2 is again shown. The 30 hub 22 of the substrate holder 10 has moved towards the beam stop 30 due to the reciprocating motion of the sample holder 10. Part of the ion beam 50 is now 35 absorbed by the left-hand edge of each substrate on substrate supports 20, 20' as they pass in front of the Faraday-type detector 40. As this occurs, the

beam stop current reduces, as a proportion of the ion beam is implanted into the substrates rather than entering the Faraday-type detector 40.

At this stage, however, the ion beam 50 is only partially obscured as the substrates pass in front of the detector 40. For example, between the substrates on substrate supports 20 and 20' there is a gap. After substrate support 20' has passed in front of the detector 40, but before the next substrate support 20 passes in front of the detector 40, all of the ion beam enters the detector 40, and the beam stop current returns, briefly, to its maximum value I_{MAX} . The beam stop current thus becomes a series of negative-going pulses, as shown at B in Figure 4a. Of course, as the hub is continually moving towards the beam stop 30 as the substrates rotate, the percentage of the ion beam 50 which is incident upon each successive substrate will increase, and hence the depth of each successive pulse will increase. Furthermore, as the substrates are, in this preferred embodiment, circular, and rotating at a constant angular velocity around the hub 22, the time over which the beam stop current returns to a maximum will reduce as the substrate holder continues to move towards the beam stop 30. This may be seen in Figure 4a, where the first indicated pulse width, t_1 , is greater than the next successive pulse width, t_2 .

Referring now to Figure 3c, the three substrates on substrate supports 20, 20', 20'' (which are a part of the substrate holder 10) continue to move leftwards due to the reciprocating motion of the hub 22 to which they are attached. The majority of the ion beam is now absorbed by each substrate as it passes in front of the beam, and the depth of the pulses in the beam stop current increases. The height, h , of the ion beam

(see Figures 3a, 3b and 3d) is typically greater than the minimum distance between the substrates, r (see Figure 3a), and the beam stop current does not normally therefore return to its maximum value I_{MAX} at 5 any point during this part of the cycle. This may be seen in the region marked C in Figure 4a.

The rotating substrates continue moving to the left, and at a certain point the ion beam 50 is wholly absorbed by the substrates as they pass in front of 10 it. Therefore, the beam stop current becomes a series of pulses having a minimum peak current I_{MIN} (where the minimum distance, r , between the substrates governs the amount of ions reaching the detector 40), and a trough current which is zero, when each substrate 15 completely absorbs the ion beam. This region is shown at D in Figure 4a.

The substrate holder 10 continues to move leftwards, i.e. towards the beam stop 30, until all of 20 the substrates have passed across the full width d of the ion beam 50. Referring to Figure 3d, it will be seen that, at this point, the ion beam is no longer 25 absorbed by the substrates on substrate supports 20, 20' and 20''. Thus, the beam stop current increases again. The beam stop current is, however, still a series of pulses, as the beam is periodically absorbed by the shafts 24 which hold the substrate supports to the hub 22.

As may be seen in Figures 1a and 1b, the spoked substrate holder 10 may have a flag 32 between two 30 adjacent spokes. The flag extends only as far as the inner radius of the adjacent substrates, however. When the flag 32 is present, therefore, there will be a "drop-out" in the beam stop current once per revolution, as the ion beam is absorbed by the flag 35 instead, but only when the ion beam is at or near the

position shown in Figure 3d. This drop-out may be used to index the substrates.

For example, if the substrate holder is rotating counter-clockwise (see Figure 2), then the substrate 5 immediately next to the flag in the clockwise direction may be labelled "substrate 1". The first current pulse registered after the drop-out will then arise as the ion beam passes through the gap between substrates 1 and 2, substrate 2 being immediately 10 clockwise of substrate 1.

It will be understood that a flag is not essential for indexing, and other known techniques may be employed.

Figure 4b shows the beam stop current over one 15 full cycle of the substrate holder 10 as it moves from a point where the hub 22 is at its rightmost point (i.e., at its furthest point from the beam stop 30 as shown in Figure 3a), to its leftmost point of travel, where the hub 22 is at its closest point to the beam 20 stop 30 (Figure 3d), and then back again to its furthest rightmost point. In the following description, this will be referred to as one scan cycle.

It will be seen that the beam stop current is a 25 modulated wave having a maximum amplitude when the substrate holder 10 is around its rightmost point of travel, a minimum amplitude as the substrates pass directly in front of the ion beam 50, and a subsidiary maximum as the ion beam 50 is absorbed only by the 30 substrate support shafts 24. The drop-outs referred to above and caused by the flag 32 are not shown in Figures 4a and 4b, for the sake of clarity. Such drop-outs would, of course, occur only in the region marked "E" in Figure 4b, however.

35 Figure 5 is a block diagram showing the circuitry

of the DSP 110 (Figure 2) which is used to generate a dose uniformity map of each substrate on the substrate holder 10. The DSP 110 takes, as an input, a voltage signal $V_{BEAMSTOP}$ which is representative of the beam stop current. The signal is buffered by a buffer 200, the output of which is fed to an analogue-to-digital converter 210.

The samples generated by the analogue-to-digital converter are fed to a memory 220 where they are stored in separate addresses. Various calculations can be carried out on the stored samples of the modulated analogue input signal to provide useful information about the ion beam shape and continuity. As shown in Figure 5, these calculations are suitably carried out by a central processing unit 230 within the DSP 110.

1. Dose Uniformity

A dose uniformity map of each substrate on the substrate holder 10 may be generated from the measured beam stop current.

The substrates are, in the present example, arranged equidistantly around a central hub 22, as previously described. The individual substrates are also equidistantly spaced from each other. Thus, as the substrate holder 10 moves from its rightmost position as shown in Figure 2, towards the beam stop 30, the substrates 20 cut across the ion beam 50 with a characteristic frequency. For example, a typical substrate holder 10 might have 17 substrate supports 20, holding 17 substrates, and be rotated at 1250 rpm. The time between a chosen point on a first substrate on a first substrate support 20' passing a fixed point upon the beam stop 30, and a corresponding point on the next substrate on the next substrate support 20 passing that point upon the beam stop, will in this example then be $(1/17) \cdot (1250/60) \cdot 10^{-3}$ seconds = 2.8 ms.

The minimum sampling rate required to monitor the ion dose to all of the substrates is therefore one sample for each substrate passing, i.e. $1/(2.8 \times 10^{-3}) = 357\text{Hz}$. It is, however, preferable to sample at a much faster rate than that, as in other applications it is desirable to obtain intrapulse, as well as interpulse, information. For example, the analogue-to-digital converter may sample at or around 1kHz or even higher. For example, a sampling rate of 3.57kHz equates to about 10 samples taken between similar points on adjacent substrates.

In the preferred embodiment, batches of samples are grouped together in discrete 2.8ms intervals. For example, an encoder (not shown) on the hub 22 can be arranged to send a signal to the DSP 17 times per revolution to reset the sampling at 2.8ms intervals. This ensures that each batch of samples equates to the beam stop current between equivalent points on adjacent substrates.

Once a plurality of samples have been stored in the memory 220, the processor 230 generates a digital word representative of the integrated total of the beam stop current between similar points on adjacent substrates. (i.e. The sum of samples in each batch described above). The location of these points upon the substrates is not critical and will of course depend upon the angle of the hub at which the DSP is reset by the encoder, for example. However, it is convenient to sum from the leading (or trailing) edge of one substrate to the leading (or trailing) edge of the next. When the integrated total of one such word is zero, this is indicative of the ion beam having been absorbed by the flag 32. The processor may then index each of the following substrates accordingly.

The processor compares each word generated with

the previous word generated. If the difference is greater than a first magnitude pre-loaded into the DSP 110, then a flag bit of zero is added to the generated word. If, on the other hand, the difference between 5 two consecutive generated words is less than the pre-loaded first magnitude, the generated word does not have a flag bit added. Instead the absolute magnitude of the generated word is compared with a first pre-loaded word. The pre-loaded word is representative of 10 a minimum beam stop current which in turn represents the minimum substrate dose acceptable. If the generated word is less than the first pre-loaded word, then a flag bit of zero is added to the generated word.

15 Next, the generated word is compared with a second pre-loaded word, representative of a maximum beam stop current (integrated over one substrate). If the generated word is larger than the second pre-loaded word, then a flag bit of zero is added to the 20 generated word.

Otherwise, a flag bit of one is added to the generated word.

25 After comparison, each generated word (having a flag bit of one or zero) is stored in a separate address in the memory 220.

It will be appreciated from Figure 4b in particular that the maximum beam stop current reduces to a value below I_{max} over part of the scan cycle, because the ion beam height, h , is larger than the 30 separation between successive substrate holders. Thus the first and second pre-loaded words in the processor 230 may be dynamically variable. This provides upper and lower limits, shown as the two dotted lines X and Y in Figure 4b, which are varied with time. In this 35 way, the upper and lower absolute beam stop current

values, indicative of an acceptable implantation dose, are varied to take into account the change in the maximum beam stop current throughout each scan cycle.

Alternatively, if coarser monitoring of the absolute beam stop current is acceptable, two fixed limits (shown as dash-dot lines P and Q in Figure 4a) can be employed by using fixed first and second pre-loaded words.

The procedure carried out by the processor 230 and described above may be carried out in real time. That is, each generated word may be derived from the output of the analogue-to-digital converter 210, comparisons may be made, each generated word may be flagged accordingly and then stored again, whilst further samples are being taken by the analogue-to-digital converter 210. Alternatively, the processor may wait until the end of each scan cycle, or even completion of the whole substrate doping procedure (which may include several scan cycles) before carrying out the various calculations.

Typically, the substrate holder rotates 200 times per scan cycle. Thus, at the end of each scan cycle, the memory will contain 3400 generated words, each having a flag bit of one or zero. The DSP 110 outputs the contents of the memory 220 to a screen 130 (Figure 2). Table 1 below shows the content of the memory 220 after three scan cycles of the substrate holder, in the form it is read out to the screen. The generated words are matched to their respective substrate number, and the number of generated words for a given substrate which have a flag bit of one are indicated. Thus, the table provides information of the number of times (out of a maximum of 200) per scan cycle in which a particular substrate has been adequately dosed. As shown in Figure 2, an alarm 130 may also be

triggered by the processor 230 if less than a pre-determined number of "stripes" on a given substrate are acceptable (that is, have a flag bit of one).

5

10

15

20

25

Substrate #	Scan 1	Scan 2	Scan 3
1	200	200	200
2	200	200	200
3	200	190	150
4	150	180	200
5	125	200	200
6	125	170	200
7	150	160	200
8	200	200	200
9	200	200	200
10	200	100	150
11	150	80	150
12	150	200	100
13	100	200	100
14	100	200	200
15	200	200	200
16	200	100	200
17	200	100	200

Table 1

The information is presented on the screen 130 in the form of bar charts (see Figure 6) which allow ready comparison of the quantity of ions incident upon each substrate. This in turn permits a decision to be made regarding the quality of each substrate. Furthermore, the position of each implanted "stripe"

of ions can be defined from knowing the scan position and the substrate number.

As an example, if there is a drop-out in the ion beam due to arcing in the high voltage supply that 5 accelerates the ions, the beam current, and beam stop current, will fall to zero. The drop-out time typically varies between about 10 ms and 200 ms, i.e. significantly longer than the time taken for one substrate to pass the ion beam.

10 The measurement of dose uniformity thus allows two important checks to be carried out. Firstly, a real time check of dosing can be made. The total time taken to dope 17 substrates is several minutes, as the substrate holder 10 scans the ion beam several times 15 in each doping procedure. The monitor described above can allow real time analysis of the ion beam uniformity, and thus allows systematic low dosing of one of the substrates, for example, to be recognised early in the procedure - perhaps after only one scan 20 cycle. The operator can then investigate the source of the problem without delay. Furthermore, the total dose to each substrate is known at the end of the cycle, and a decision can be taken whether to reject certain substrates which have not received a full 25 dose.

2. Beam Width Size Check

The width of the beam, d (see Figure 3a) can also be detected with the digital signal processor 110. Referring once again to Figure 4a, it is seen that the 30 beam stop current is generally constant over the period A. This corresponds to the part of each scan cycle where the substrates 20 do not cut the ion beam 50, for example as shown in Figure 3a. Consecutive 2.8 ms periods of the beam stop current signal should 35 therefore be substantially the same during this part

of the scan cycle. As the substrate holder 10 moves toward the ion beam 50, however, substrates on substrate supports 20 will start to cut the beam, thus reducing the current measured by the beam stop 30.

5 As previously, the analogue-to-digital converter preferably 210 generates samples at a rate of several kHz, which are stored in the memory 220. The processor 230 again sums groups of samples in a batch generated over a 2.8ms period to produce a stream of generated words representative of the integrated beam stop current between similar points on adjacent substrates during one revolution of the substrate holder. The words are stored in different addresses in the memory 220.

15 Of course, if it is desirable to measure dose uniformity as well as beam width, then the words generated after comparison, as described above, may be suitably used, the flag bits being ignored for calculating beam width.

20 After one full scan cycle, the processor 230 determines when the beam stop current signal first drops from its substantially constant value I_{MAX} in the region A of Figure 4a. For example, the processor may identify the first generated word which is less than the previous generated word.

25 Provided the generated words are stored in a known order, for example at sequential addresses, and the substrate holder rotates and scans at a constant speed, then the time at which the beam stop current first drops below I_{MAX} (labelled t_0 in Figure 4a) may be directly related to the generated word identified.

30 The processor also identifies that generated word representative of the time when the beam stop current first reaches zero. The beam stop current first reaches zero when the substrates have moved across the

ion beam 50 such that the left-hand side of a substrate just covers the left-hand side of the ion beam 50, as viewed in Figures 3a-3d. This occurs at a time t_3 , as shown in Figure 4a.

5 The difference $(t_3 - t_0)$ is indicative of the time taken for the left edge of the substrates 20 to move from the right-hand edge of the ion beam 50 to the left-hand edge of it, in the arrangement shown in Figures 3a-3d. This time difference may be calculated
10 by the processor 230 by counting the number of generated words between the word identified at t_0 and the word identified at t_3 . From this time difference, the ion beam width, d , can be calculated. If the scan speed (i.e. the number of scan cycles per second),
15 expressed in metres per second, is m , then
 $d = m(t_3 - t_0)$.

20 The above, of course, assumes that the width, d , of the ion beam 50 is smaller than the diameter of each substrate 20, so that there is a point within each scan at which the beam stop current falls to zero. If the beam width d is greater than the substrate diameter, then the DSP 110 will instead need to measure the time taken for the beam stop current signal to reach a minimum, rather than zero.
25 Furthermore, the flag 32 may be used instead. Instead of identifying the generated word which represents that beam stop current pulse which first reaches zero, the processor may instead locate the first generated word representative of a zero magnitude pulse. This in turn represents the first time the ion beam is fully absorbed by the flag 32. Again by counting the number of words between these two identified words, a time difference may be calculated. The beam width, d is then given by $d = m \cdot t_f - D$, where D is the diameter of
30 a substrate 20, and t_f is the time difference between
35

the first current pulse having a magnitude less than I_{MAX} and the first current pulse having zero magnitude.

3. Beam Height Size Check

5 The height of the beam, h , may also be calculated from the beam stop current signal. The mass selection slit in the ion implantation apparatus is rectangular in shape. Due to mutual repulsion between the (positive) ions in the beam, however, the ion beam expands as it travels from the mass selection slit 10 towards the beam stop 30. Thus, the ion beam 50 is generally elliptical by the time it reaches the beam stop 30, with the major axis, d , being larger than the minor axis, h . The height of the beam, h , can thus be measured by determining the pulse width at "mid-scan".

15 Referring to Figure 3a, the beam stop current drops to zero when all of the ion beam is absorbed by a substrate on a substrate holder 20 as it passes in front of the beam. The current will, however, momentarily rise as the ion beam is partially 20 transmitted (assuming h is larger than the separation between adjacent substrate supports 20, 20') through the gap between adjacent substrates. As each substrate is circular in this example, the maximum current in each pulse thus generated will reduce as 25 the substrate holder 10 passes across the beam. A minimum in the total current within each pulse will be reached when the centre of the ion beam 50 is exactly aligned with the mid-point, r , between two adjacent substrates 20, 20', as seen in Figure 3a.

30 Mathematically, the minimum beam stop current (in the absence of a flag) will occur at the first turning point in the beam stop current signal, i.e. at the point marked D in Figures 4a and 4b.

35 As previously, the beam stop current is sampled at a rate of several kHz by the analogue-to-digital

converter 20 and each sample is stored in the memory 220 of the DSP 110. Digital words are generated which are the sum of batches of samples over 2.8ms periods, each such generated word representing the integrated 5 total beam stop current from a point on a first substrate to a corresponding point on a second, adjacent substrate during one revolution of the substrate holder 10. These generated words are also stored in the memory 220, at separate addresses.

10 After a scan cycle has been completed, the processor 230 compares consecutive generated words in the memory 220 to ascertain the turning point in the beam stop current. That is, the processor identifies 15 that generated word which is smaller than either the preceding generated word or the subsequent generated word.

20 In order to measure the beam height, the width of this pulse must be determined. To do this, the identified digital word is cross-referenced to the raw digital data (also stored in the memory 220, but at a 25 different set of addresses) from which the word is derived. The processor 230 then measures the width of the pulse by counting the number of samples which make up the identified word (i.e. the number of samples taken over the identified 2.8ms period) and which have 30 zero bits. Those samples having zero bits are obtained from the bottom of the "trough" of the particular pulse to which the identified word relates. This of course assumes that the beam is smaller than the substrate, so that the beam stop current does 35 reach zero at the trough of some pulses.

As shown in Figure 4a, the pulse width is $(t_5 - t_4)$. The height, h , of the ion beam 50 is then given by $h = R\omega(t_5 - t_4)$, where R is the distance between the centre 35 of a substrate support 20 and the centre of the hub

22, and ω is the speed of rotation of the substrate holder 10.

Although the digital signal processor 110 described in the above example has been implemented in 5 software, it will be appreciated that the calculations to be performed on the beam stop current could equally be carried out in a hardware implementation.

Furthermore, it will be appreciated that the 10 expressions "beam height" and "beam width" are merely convenient terms to describe dimensions of the ion beam in the particular relative orientations of the beam stop, substrate holder and ion beam shown in the Figures. The meaning of such expressions will differ depending upon the context - for example, if the beam 15 stop were located above the substrate holder 10, and the substrate holder were to scan about a horizontal, rather than a vertical axis, then the terms "width" and height" would be interchangeable.

CLAIMS:

1. An ion implantation apparatus comprising:
 - an ion beam source;
 - 5 a substrate holder downstream of the ion beam source, the substrate holder supporting a plurality of radially spaced substrates;
 - 10 scanning means for mechanically scanning the substrates relative to the ion beam in a first, slow scanning direction and a second, fast scanning direction;
 - 15 a beam stop, downstream of the substrate holder, for capturing ions in the ion beam not striking the substrate holder, and for generating a beam stop current therefrom,
 - 20 and sampling means, for obtaining a plurality of samples of the beam stop current which is generated as the ion beam passes between the radially spaced substrates, such that the continuity of the ion beam may be monitored over a plurality of discrete time periods during each fast scan.
2. An apparatus as claimed in claim 1, in which the substrate holder is a rotatable wheel, the substrates being supported upon spokes arranged radially around the wheel.
3. An apparatus as claimed in claim 2, in which the substrate holder is rotatable, in use, at a constant angular velocity in the fast scanning direction.
4. An apparatus as claimed in claim 3, in which the substrates are arranged equidistantly around the substrate holder.

5. An apparatus as claimed in any of the preceding claims, in which the sampling means is arranged to obtain a plurality of samples of the beam stop current generated between adjacent radially spaced substrates during each fast scan.

10 6. An apparatus as claimed in any one of the preceding claims, in which the scanning means scans the substrates in the slow scanning direction across a fixed direction ion beam.

15 7. An apparatus as claimed in any of the preceding claims, further comprising a memory for storing the plurality of samples.

8. An apparatus as claimed in any of the preceding claims, further comprising display means for displaying the plurality of samples.

20 9. An apparatus as claimed in any one of the preceding claims, further comprising flag means arranged between adjacent radially spaced substrates, the flag means blocking the ion beam during a part of each slow scan such that, periodically, the beam stop current is substantially zero, whereby each substrate supported by the substrate holder may be identified.

30 10. An ion implantation apparatus comprising:
an ion beam source;
a substrate holder, downstream of the ion beam source;
scanning means for mechanically scanning the substrate holder relative to the ion beam in a first, slow scanning direction at a first, slow scan rate and
35 in a second, fast scanning direction;

a beam stop, downstream of the substrate holder, for capturing ions in the ion beam not striking the substrate holder, and for generating a beam stop current therefrom; and

5 timing means, for measuring the time difference between a first time, at which the beam stop current first reduces from a maximum value as the substrate holder passes in front of the ion beam moving in the slow scanning direction, and a second time, at which 10 the beam stop current first reaches a minimum value as the substrate holder passes in front of the ion beam moving in the said slow scanning direction the product of the time difference and the slow scan rate being representative of the width of the ion beam 15 perpendicular to the direction of travel of said ion beam.

11. An apparatus as claimed in claim 10, in which the substrate holder is a rotatable wheel having 20 a plurality of substrates supported upon spokes spaced radially around the wheel.

12. An ion implantation apparatus comprising:
an ion beam source;
25 a substrate holder, downstream of the ion beam source, the substrate holder comprising a rotatable wheel including a plurality of substrates supported upon spokes spaced radially around the wheel;
a beam stop, downstream of the substrate holder, 30 for capturing ions in the ion beam not striking the substrate holder, and for generating a beam stop current therefrom;
scanning means for mechanically scanning the substrates relative to the ion beam in a first, slow 35 scanning direction and in a second fast scanning

direction at a fast scan rate such that the beam stop current comprises a series of pulses, each pulse defining an upper beam stop current, where the ion beam passes between the substrates or spokes, and a 5 lower beam stop current, where the ion beam passes across the substrates or spokes; and

10 timing means for timing the pulse width of a pulse having a minimum upper beam stop current during each slow scan, the product of the pulse width and the fast scan rate being representative of the height of the ion beam perpendicular to the direction of travel 15 of said ion beam.

13. An apparatus as claimed in claim 12, in 15 which the substrates are substantially circular such that the beam stop generates the minimum upper beam stop current when the ion beam passes between the points of nearest contact of two adjacent substrates.

20 14. An apparatus as claimed in claim 12 or claim 13, in which the substrate holder is rotated relative to a substantially fixed direction ion beam.

25 15. A method of monitoring an ion beam in an ion implantation apparatus comprising:

30 generating an ion beam;
mechanically scanning a substrate holder in a first, slow scanning direction and in a second fast scanning direction relative to the ion beam, the substrate holder supporting a plurality of radially spaced substrates;

35 capturing, in a beam stop, ions in the ion beam not striking the substrate holder;

generating a beam stop current from the ions captured in the beam stop;

and obtaining samples of the beam stop current generated as the ion beam passes between the radially spaced substrates, such that the continuity of the ion beam may be monitored over a plurality of discrete 5 time periods during each fast scan.

16. The method of claim 15, further comprising blocking the ion beam with flag means during a part of each slow scan such that, periodically, the beam stop 10 current is substantially zero, whereby each substrate supported by the substrate holder may be identified.

17. An ion implantation apparatus substantially as herein described with reference to the accompanying 15 Figures.

18. A method of monitoring an ion beam substantially as herein described with reference to the accompanying Figures.

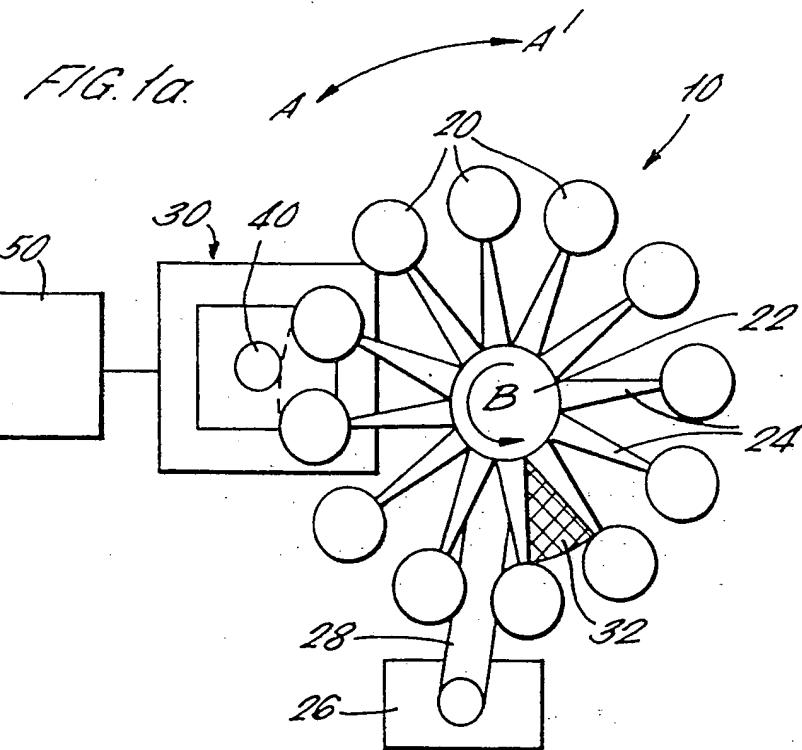
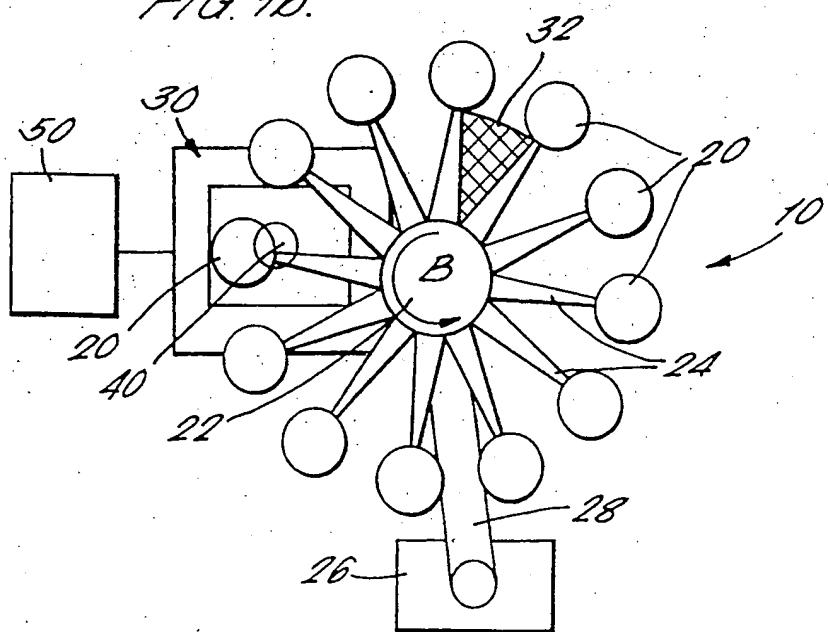
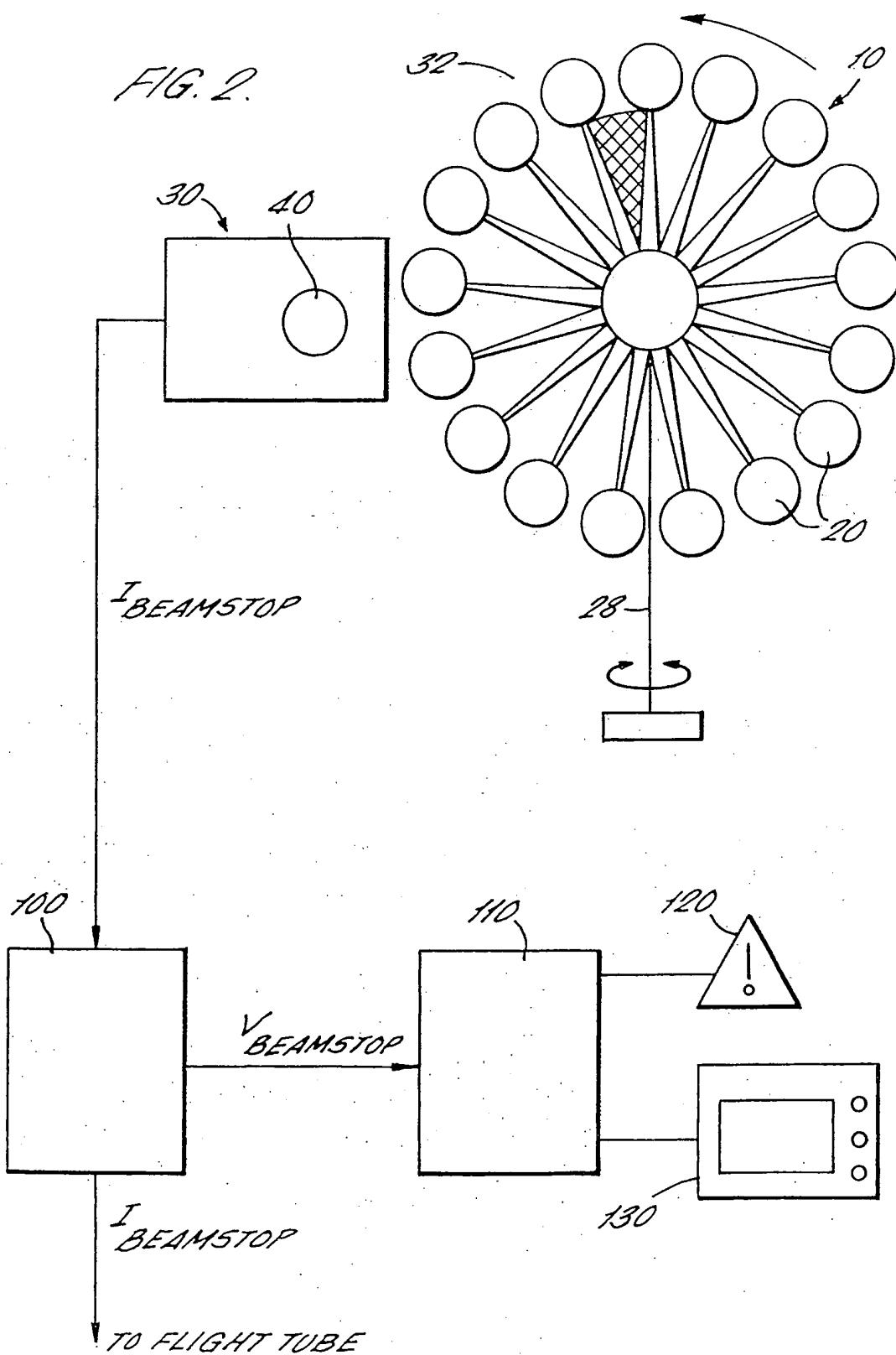


FIG. 1b.





3/8

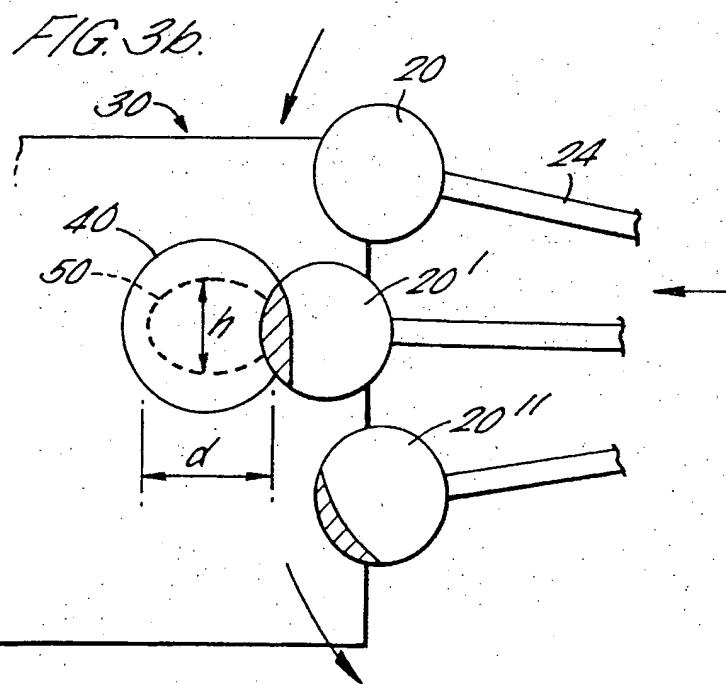
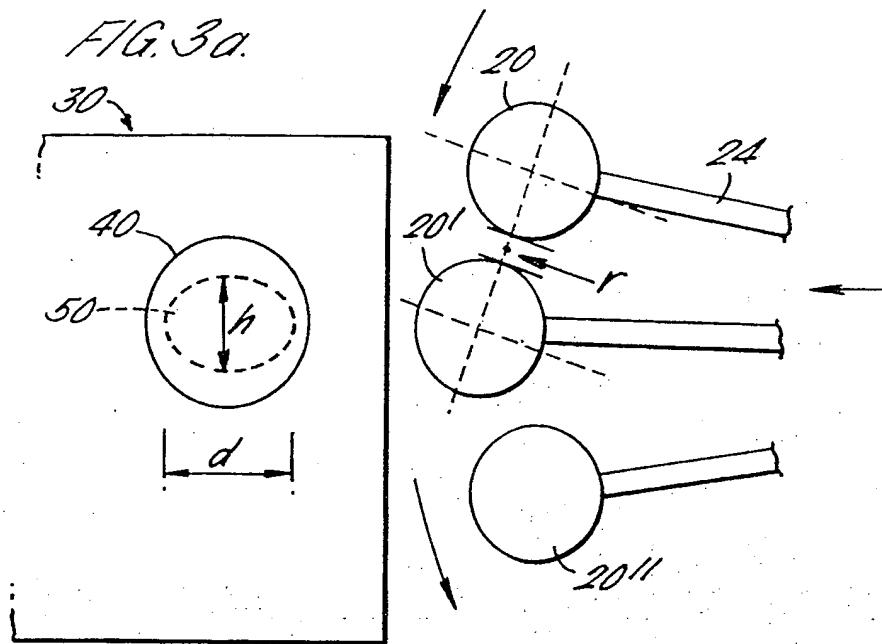


FIG. 3C.

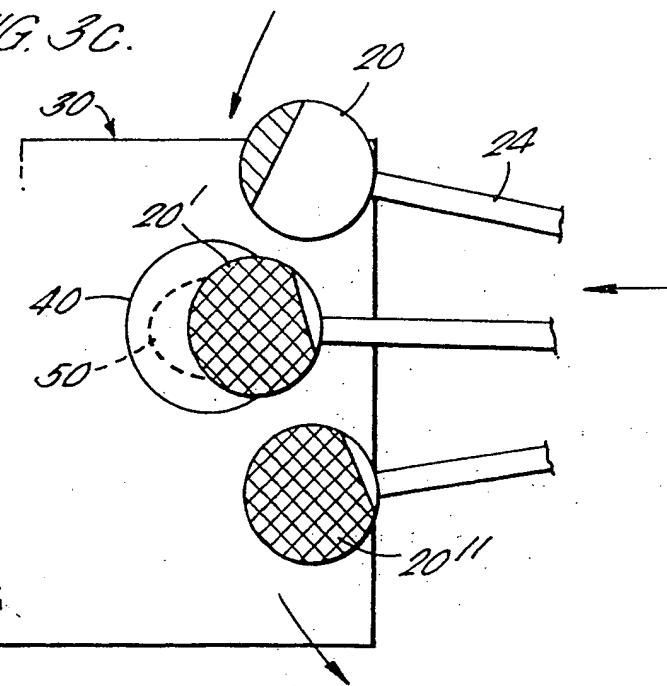
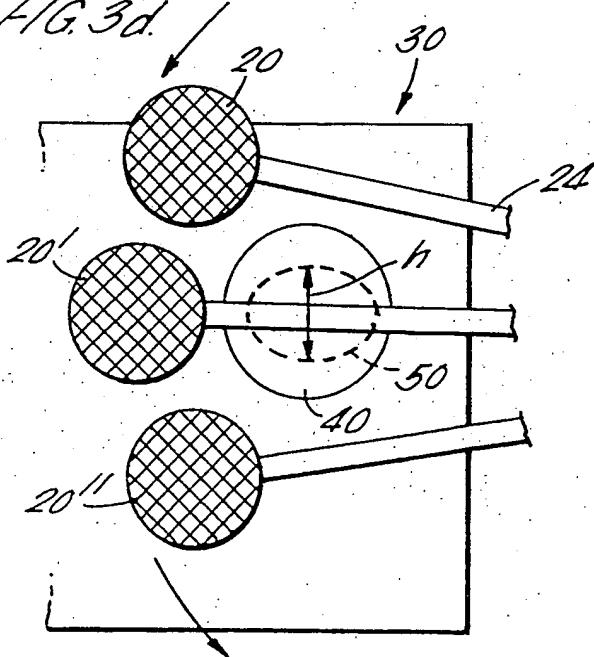


FIG. 3d.



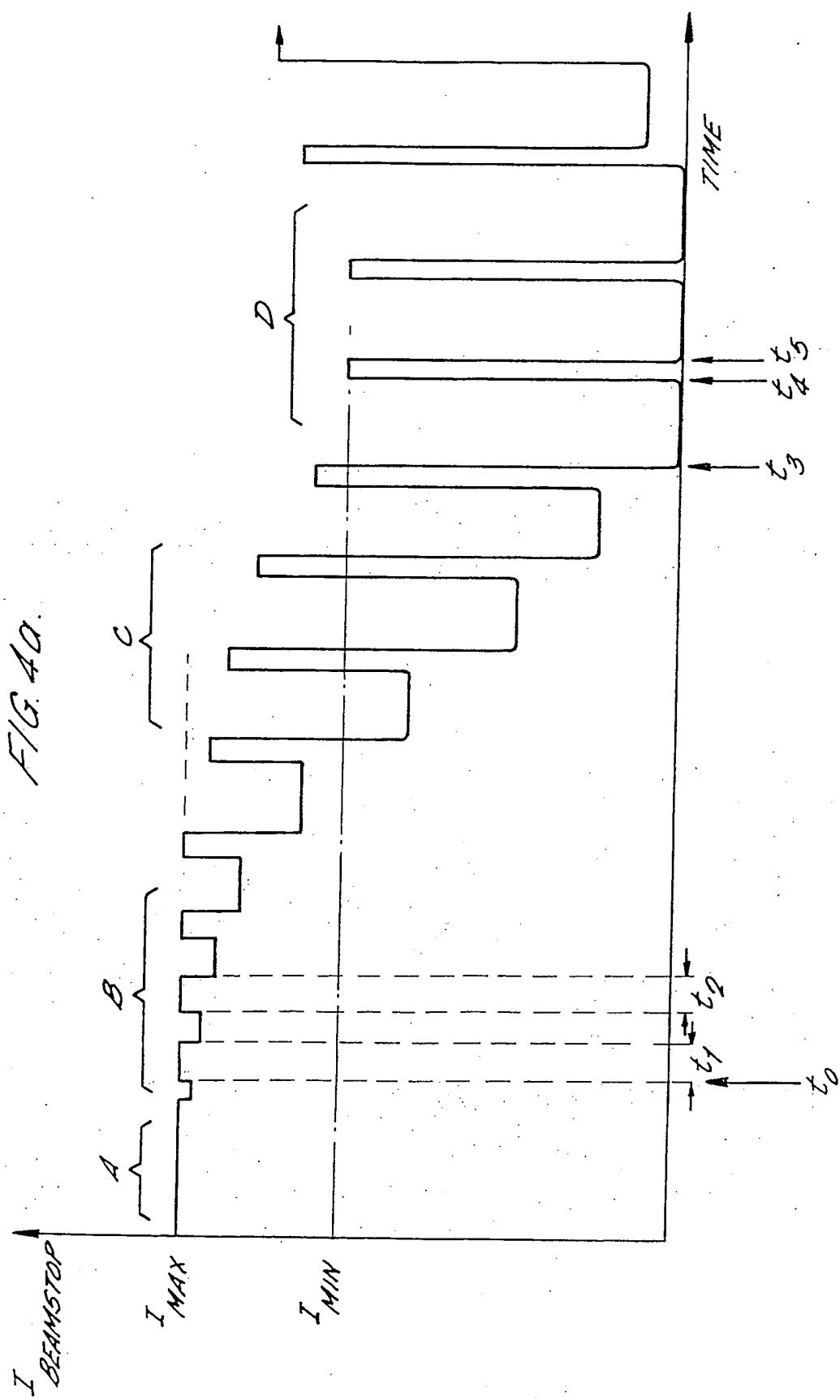
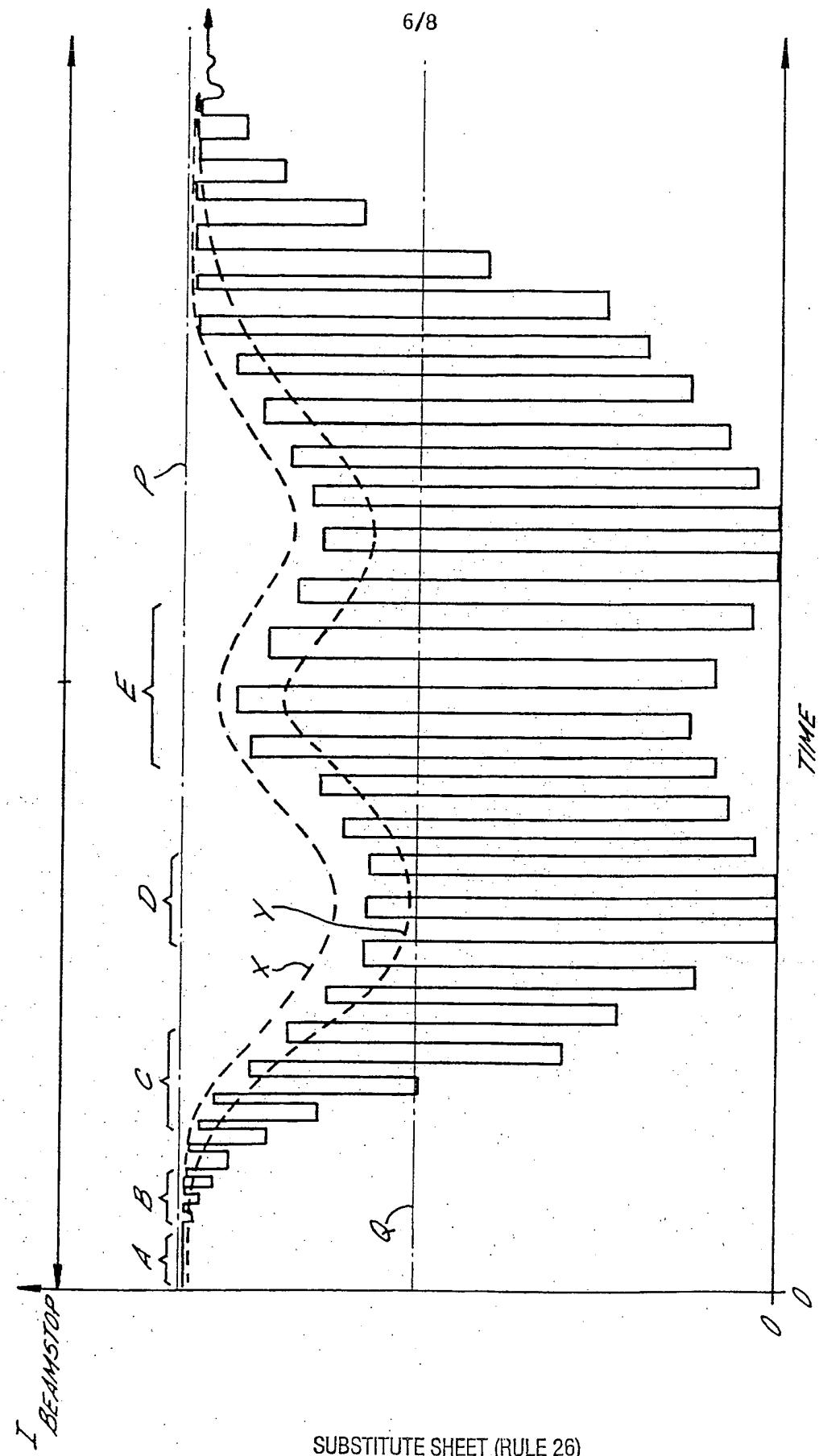
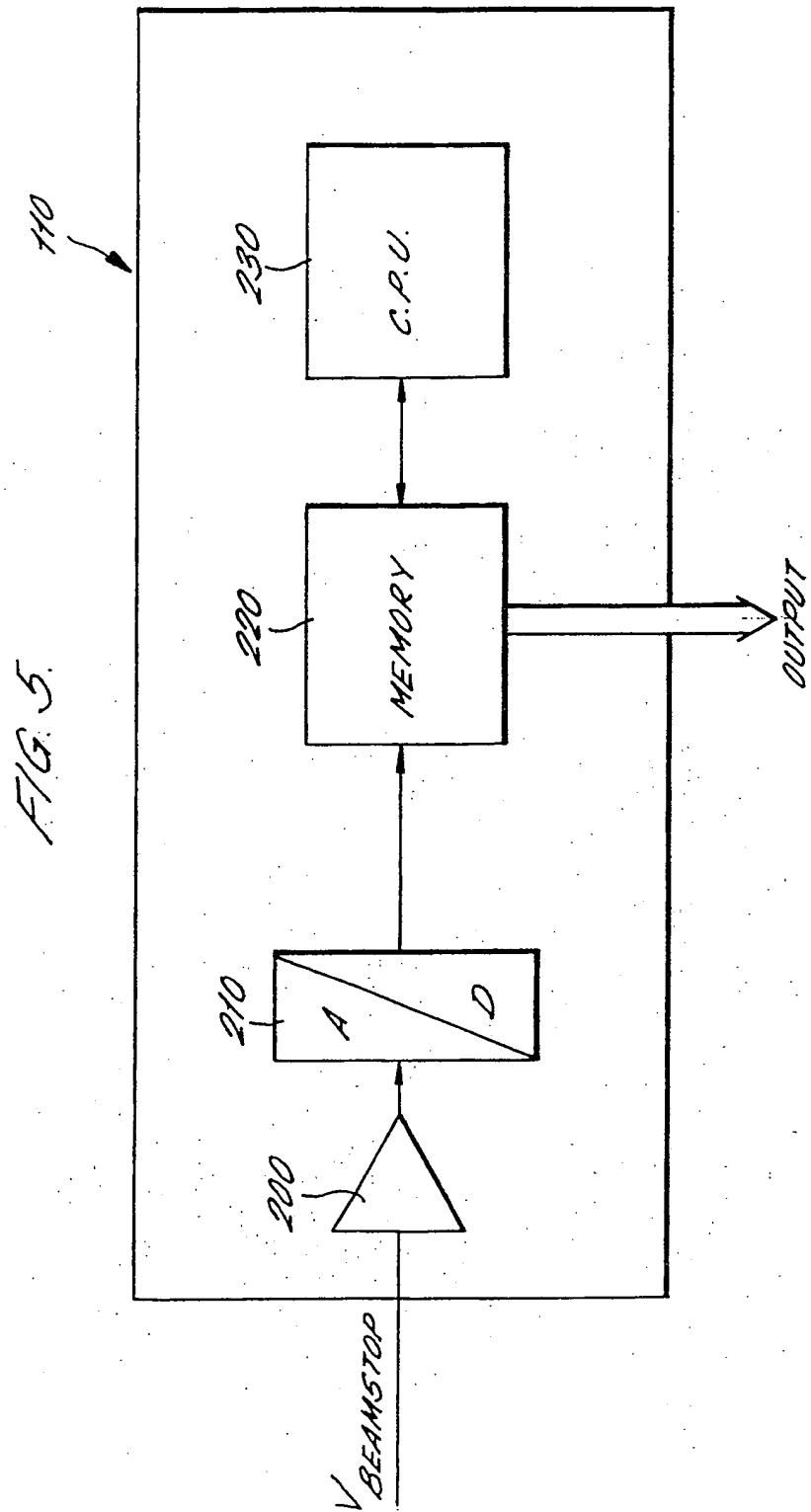
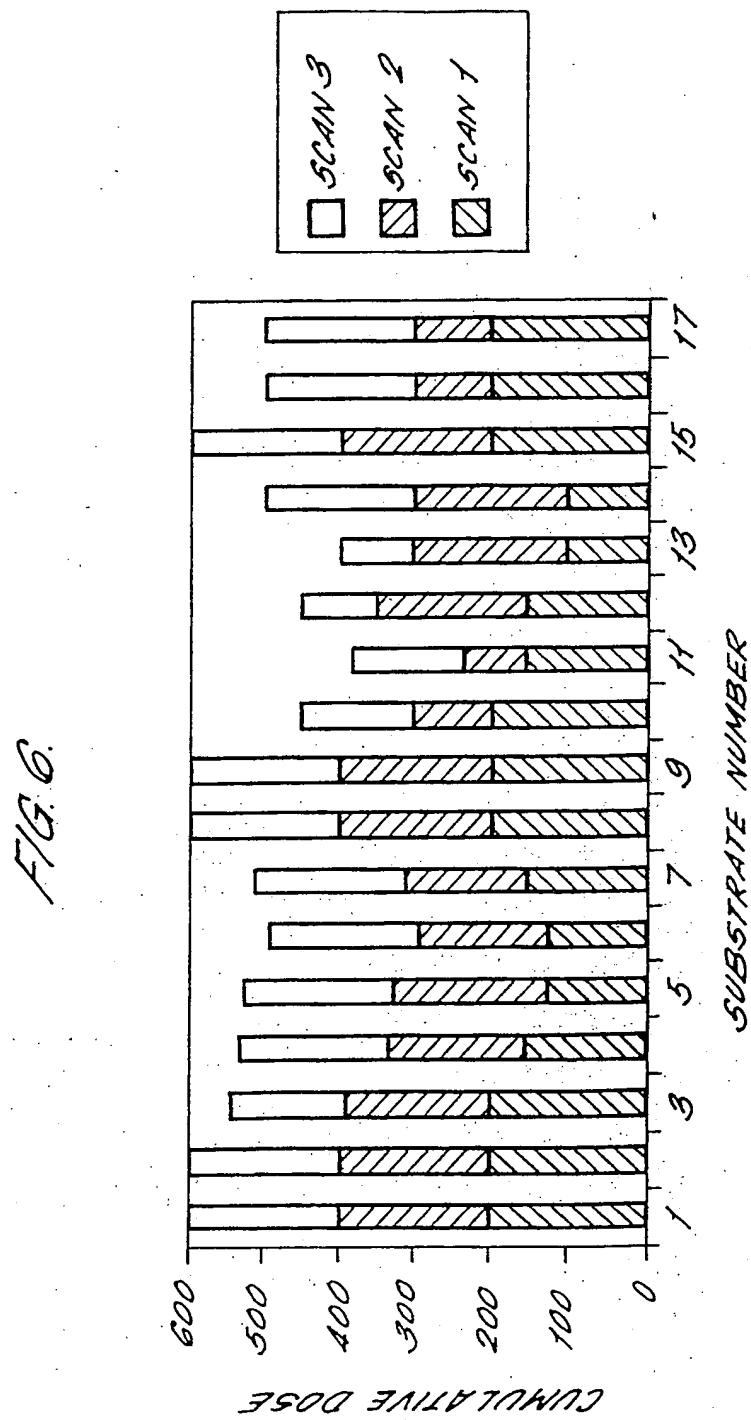


FIG. 4b.







INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB 99/02228

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 H01J37/317 H01J37/304

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 H01J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 795 888 A (APPLIED MATERIALS INC) 17 September 1997 (1997-09-17) column 11, line 10 - line 20 column 17, line 33 - line 46 figures 14,15	1-9,15, 16
A	—	10-14
X	EP 0 686 995 A (EATON CORP) 13 December 1995 (1995-12-13) column 5, line 36 -column 6, line 20; figures 1,2	1-3,5-9, 15
X	US 4 628 209 A (WITTKOWER ANDREW) 9 December 1986 (1986-12-09) column 2, line 16 - line 23 column 3, line 27 - line 65 figures 1-4	1,15
A	—	10-14
	—/—	

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance
"E" earlier document but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
27 October 1999	04/11/1999
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Zuccatti, S

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 99/02228

Patent document cited in search report	Publication date	Patent family member(s)		Publication date
EP 0795888 A	17-09-1997	JP	10012179 A	16-01-1998
EP 0686995 A	13-12-1995	JP	7335585 A	22-12-1995
		US	5525807 A	11-06-1996
		US	5608223 A	04-03-1997
US 4628209 A	09-12-1986	NONE		
US 4743767 A	10-05-1988	US	4754200 A	28-06-1988
		AT	64492 T	15-06-1991
		EP	0215626 A	25-03-1987
		JP	1856238 C	07-07-1994
		JP	5063894 B	13-09-1993
		JP	62143353 A	26-06-1987
EP 0291279 A	17-11-1988	US	4825087 A	25-04-1989
		AT	74227 T	15-04-1992
		DE	3869466 A	30-04-1992
		JP	1086435 A	31-03-1989
		JP	2106311 C	06-11-1996
		JP	8017088 B	21-02-1996
		JP	2693405 B	24-12-1997
		JP	8050876 A	20-02-1996
EP 0534737 A	31-03-1993	US	5198676 A	30-03-1993
		DE	69210522 D	13-06-1996
		DE	69210522 T	19-09-1996
		JP	5217542 A	27-08-1993